



## Press Brake Operator

Non-exempt

Reports to: Production Manager

Supervise: N/A

Full Service Metal Fabrication

### Objectives

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Responsible for various press brake operations to manufacture products to customer specifications.

### Essential Tasks

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- Interpret blue prints and drawings to perform proper forming operations
- Select proper programs and make proper set-ups for forming operations
- Inspect parts visually throughout process
- Record completed operations on proper forms
- Ability to frequently lift up to 50 pounds
- Ability to frequently stand and walk while performing duties

### Other Tasks

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- Communicate any problems/concerns with customer jobs/work area to supervisor
- Perform basic maintenance on assigned machines/work area
- Maintain clean work area
- Ability to learn tube bending operation
- Ability to pass forklift and overhead crane certification
- Other duties as assigned

### Knowledge/ Skills / Abilities

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- Fabrication operations and equipment
- Troubleshooting and process improvement
- Reading blue prints and schematics
- Follow safety procedures
- Machine maintenance
- Organize jobs and area of work
- Follow inspection procedures
- Communicate with fellow employees and supervisor
- Use simple math to perform basic calculations
- Use basic hand held measuring tools
- General Windows Office Applications

### Educational and Experience Requirements

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- High school diploma or GED. Manufacturing certificate or Associate Degree preferred.
- Experience in fabricating or related industry preferred

Signature \_\_\_\_\_

Date \_\_\_\_\_

Last Updated 05/31/2013

\*this job description is not designed to cover the full competency of the job role